SAFETY DATA SHEET



1. Identification

Product identifier	NOVOCOAT™ SC5400 LINING PART B
Other means of identification	None.
Recommended use	Not available.
Recommended restrictions	None known.
Manufacturer/Importer/Suppl	ier/Distributor information
Company Name	ErgonArmor, a division of Ergon Asphalt & Emulsions, Inc.
Address	2829 Lakeland Drive
	Jackson, MS 39232
	USA
After hours telephone number	1-800-222-7122
Normal work hours telephone number	1-877-982-7667
Website	www.ergonarmor.com
E-mail	sds@ergon.com
Emergency 24-hour telephone number	CHEMTREC: North America 1-800-424-9300 International 1-800-527-3887
Information on operation hours	8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1
	Germ cell mutagenicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements	$\land \land \land$	

Signal word Hazard statement

Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing genetic defects. May cause damage to organs through prolonged or repeated exposure.

Precautionary statement Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Danger

Response	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor/. Specific treatment see Section 4 of this SDS. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Storage	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
4,4'-METHYLENEBIS(CYCLOHEXYLA MINE)	N Contraction of the second seco	1761-71-3	45 - 55
BENZYL ALCOHOL		100-51-6	25 - 35
[(DIMETHYLAMINO)METHYL]PHEN OL		25338-55-0	5 - 15
1,2-DIAMINOCYCLOHEXANE		694-83-7	5 - 15
3-AMINOPROPYLTRIETHOXYSILAN	E	919-30-2	1 - 10
BENZENE, HYDROXY-		108-95-2	1 - < 3
Other components below reportable	e levels		30 - < 40

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. For minor skin contact, avoid spreading material on unaffected skin. Wash contaminated clothing before reuse. Wash clothing separately before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol foam. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.
Fire fighting equipment/instructions	In the event of fire, cool tanks with water spray. Use water spray to cool unopened containers. Cool containers exposed to flames with water until well after the fire is out. Water runoff can cause environmental damage.
Specific methods	In the event of fire, cool tanks with water spray. Use water spray to cool unopened containers.
General fire hazards	No unusual fire or explosion hazards noted.
6. Accidental release mea	sures
Personal precautions, protective equipment and	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do

emergency procedures	not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Extinguish all flames in the vicinity. This product is miscible in water.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills in original containers for re-use.
Environmental precautions	Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
7 Handling and storage	

7. Handling and storage

Precautions for safe handling	Do not handle until all safety precautions have been read and understood. Do not get this material in contact with eyes. When using do not eat or drink. Do not get this material in contact with skin. Do not taste or swallow. Avoid prolonged exposure. Use personal protective equipment as required. Do not get this material on clothing. Observe good industrial hygiene practices. Do not breathe dust/fume/gas/mist/vapors/spray. Wash hands thoroughly after handling.
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from food, drink and animal feedingstuffs.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Components	Туре	Value	
BENZENE, HYDROXY- (CAS 108-95-2)	PEL	19 mg/m3	
		5 ppm	
US. ACGIH Threshold Limit Values			
Components	Туре	Value	
BENZENE, HYDROXY- (CAS 108-95-2)	TWA	5 ppm	
US. NIOSH: Pocket Guide to Chem	ical Hazards		
Components	Туре	Value	
BENZENE, HYDROXY- (CAS 108-95-2)	Ceiling	60 mg/m3	
		15.6 ppm	
	TWA	19 mg/m3	
		5 ppm	

US. Workplace Environm Components	Typ	• •	Va	lue
BENZYL ALCOHOL (CAS 100-51-6)	TWA	A	44	.2 mg/m3
···· ,			10	ppm
iological limit values				
ACGIH Biological Exposu	ire Indices			
Components	Value	Determinant	Specimen	Sampling Time
BENZENE, HYDROXY- (CAS 108-95-2)	250 mg/g	Phenol with hydrolysis	Creatinine in urine	*
* - For sampling details, ple	ase see the source doo	cument.		
xposure guidelines				
US - California OELs: Ski	n designation			
BENZENE, HYDROXY- (CAS 108-95-2)	Can be	e absorbed throu	igh the skin.
US - Minnesota Haz Sub	s: Skin designation a	pplies		
BENZENE, HYDROXY- (,	Skin de	esignation applie	2S.
US - Tennessee OELs: Sk	-			
BENZENE, HYDROXY- (absorbed throu	igh the skin.
US ACGIH Threshold Lim	-			
BENZENE, HYDROXY- (US NIOSH Pocket Guide			absorbed throu	igh the skin.
BENZENE, HYDROXY- (-	absorbed throu	ich tho chin
US. OSHA Table Z-1 Limi	2			gir the skin.
BENZENE, HYDROXY- (•	absorbed throu	ah the skin
ppropriate engineering	Provide adequate v	ventilation, including	appropriate loc	al extraction, to ensure that the defined
ontrols	occupational expos	sure limit is not exce	eded.	
ndividual protection measu Eye/face protection	• •	I protective equip and face shield are r		
Skin protection				
Hand protection	Wear appropriate of	chemical resistant g	oves.	
Other				istant coveralls with hoods. Hand protection le gloves, such as nitrile rubber.
Respiratory protection	respirator (APR) wi APR has an assigne	If in spray application, respiratory protection should include at a minimum a fullface air purifying respirator (APR) with combination particulate (P100) and organic vapor (OV) cartridges. A full-face APR has an assigned protection factor (APF) of 50, as designated by OSHA. As a substitute, a PAPI with a loose-fitting hood could be used as respiratory protection.		
Thermal hazards	Wear appropriate t	hermal protective c	lothing, when ne	ecessary.
eneral hygiene onsiderations	Do not get in eyes	. Do not get this ma	terial in contact	with skin. Do not get this material on after handling the product. Keep away fron
. Physical and chemica	al properties			
ppearance	Liquid.			
Physical state	Liquid.			
Form	Liquid.			
Color	Golden to Light Am	ıber		
dor	Ammoniacal. Amin			
dor threshold	Not available.			

Ouoi	Ammoniacai. Amme-like.
Odor threshold	Not available.
рН	Alkaline
Melting point/freezing point	4.64 °F (-15.2 °C) estimated
Initial boiling point and boiling range	359.15 °F (181.75 °C) estimated
Flash point	> 200.0 °F (> 93.3 °C) estimated
Evaporation rate	Not available.

Flammability (solid, gas)	Not available.				
Upper/lower flammability or explosive limits					
Flammability limit - lower (%)	3 % estimated				
Flammability limit - upper (%)	10 % estimated				
Explosive limit - lower (%)	Not available.				
Explosive limit - upper (%)	Not available.				
Vapor pressure	Not available.				
Vapor density	Not available.				
Relative density	Not available.				
Solubility(ies)					
Solubility (water)	Partial				
Partition coefficient (n-octanol/water)	Not available.				
Auto-ignition temperature	816.8 °F (436 °C) estimated				
Decomposition temperature	Not available.				
Viscosity	Not available.				
Other information					
Density	8.08 lb/gal estimated				
Specific gravity	0.97 estimated				
10. Stability and reactivi	ty				

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization can occur with elevated temperatures.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Alkaline metals. Amines. Peroxides. Fluorine. Chlorine. Phenols. Strong acids, alkalies and oxidizing agents.
Hazardous decomposition products	Toxic gas. If product is burned hazardous gases such as oxides of carbon and nitrogen and various hydrocarbons may be produced. Upon combustion, oxides of chlorine may be released.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled				
Skin contact	Causes severe skin burns and eye damage.				
Eye contact	Causes serious eye damage.				
Ingestion	May be harmful if swallowed.				
Symptoms related to the physical, chemical and toxicological characteristics	Irritation of eyes and mucous membranes.				
Information on toxicological e	ffects				
Acute toxicity					
Components	Species	Test Results			
BENZYL ALCOHOL (CAS 100-51-6)					

<u>Acute</u> Dermal LD50

Rabbit

2000 mg/kg

Components	Species		Test Results		
Inhalation	-				
LC50	Rat 10		000 mg/l, 8 Hours		
* Estimates for product may	be based on add	litional component data not shown.			
Skin corrosion/irritation	Irritating and	Irritating and may cause redness and pain.			
Serious eye damage/eye irritation	Causes serious eye damage.				
Respiratory or skin sensitizati	on				
Respiratory sensitization	May cause all	May cause allergy or asthma symptoms or breathing difficulties if inhaled			
Skin sensitization	Corrosive to s	kin and eyes. Causes severe skin burns.			
Germ cell mutagenicity	Suspected of	causing genetic defects.			
Carcinogenicity	contains cryst	s not considered to be a carcinogen by I/ alline silica. Silica is a known carcinogen s of exposure are unavailable.			
IARC Monographs. Overal	l Evaluation of	f Carcinogenicity			
BENZENE, HYDROXY- (C. OSHA Specifically Regulat		3 Not classifiable as to (29 CFR 1910.1001-1052)	carcinogenicity to humans.		
Not regulated. US. National Toxicology P	rogram (NTP)	Report on Carcinogens			
Not listed.					
Reproductive toxicity	This product i	s not expected to cause reproductive or o	developmental effects		
Specific target organ toxicity - single exposure	May cause irri	May cause irritation to the respiratory system.			
Specific target organ toxicity - repeated exposure	May cause da	May cause damage to organs through prolonged or repeated exposure.			
Aspiration hazard	Not available.				
Chronic effects	Prolonged inh	alation may be harmful.			
12. Ecological information	on				
Ecotoxicity		uatic life. Components of this product are is expected.	e hazardous to aquatic life. Accumulation in		
Product		Species	Test Results		
NOVOCOAT™ SC5400 LININO	G PART B				
Aquatic					
Crustacea	EC50	Daphnia	2371.9158 mg/l, 48 hours estimated		
Components		Species	Test Results		
BENZENE, HYDROXY- (CAS 1	08-95-2)				
Aquatic					
Crustacea	EC50	Water flea (Daphnia obtusa)	4.7 - 6.4 mg/l, 48 hours		
Fish	LC50	Asiatic knifefish (Notopterus notopterus	s) 8 - 8.25 mg/l, 96 hours		
BENZYL ALCOHOL (CAS 100-	51-6)				
Aquatic					

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

LC50

Fish

Partition coefficient n-octa	nol / water (log Kow)
BENZENE, HYDROXY-	1.46
BENZYL ALCOHOL	1.1
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

Bluegill (Lepomis macrochirus)

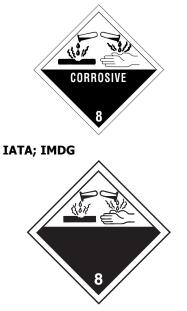
10 mg/l, 96 hours

13. Disposal considerations

Disposal instructions	Dispose of contents/container in accordance with local/regional/national/international regulations. This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Offer rinsed packaging material to local recycling facilities.

14. Transport information

DOT	
UN number	UN2735
UN proper shipping name	Amine, Liquid, Corrosive, N.O.S. ([3-(aminoethyl)phenyl]methanamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Special precautions for	Not available.
user	
IATA	
UN number	UN2735
UN proper shipping name	Amine, Liquid, Corrosive, N.O.S. ([3-(aminoethyl)phenyl]methanamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
Special precautions for	Not available.
user	
IMDG	
UN number	UN2735
UN proper shipping name	Amine, Liquid, Corrosive, N.O.S. ([3-(aminoethyl)phenyl]methanamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for	Not available.
user	
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not available.



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200. CERCLA/SARA Hazardous Substances - Not applicable.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Listed.

1000 LBS

BENZENE, HYDROXY- (CAS 108-95-2) SARA 304 Emergency release notification

BENZENE, HYDROXY- (CAS 108-95-2)

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
BENZENE, HYDROXY-	108-95-2	1000		500	10000
SARA 311/312 Hazardous chemical	Yes				
Classified hazard categories	Serious eye Respiratory	sion or irritation e damage or eye / or skin sensitiza			
		nutagenicity get organ toxicity	y (single or repeated e	exposure)	
SARA 313 (TRI report	Specific tar	5,	y (single or repeated e	exposure)	
SARA 313 (TRI report Chemical name	Specific tar	get organ toxicity	y (single or repeated e	exposure) % by wt.	
	Specific tar ing)	rget organ toxicity		. ,	
Chemical name	Specific tar ing)	rget organ toxicity	AS number	% by wt.	

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

BENZENE, HYDROXY- (CAS 108-95-2)

Low priority

US state regulations

California Proposition 65



WARNING: California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

BENZENE, HYDROXY- (CAS 108-95-2)

International Inventories

Country(s) or region	Inventory name On ir	ventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*A "Vac" indicator that all comp	enants of this product comply with the inventory requirements administered by the apyer	ing country(c)

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	01-28-2021
Revision date	10-26-2021
Version #	02
NFPA ratings	Health: 3 Flammability: 0 Instability: 0
References	EPA: AQUIRE database US. IARC Monographs on Occupational Exposures to Chemical Agents HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision information	Physical & Chemical Properties: Multiple Properties GHS: Classification